

Features

- Small Size Design 4.2×5.0×5.0mm
- High Current Handling Capability 5,000A @ 8/20 μ s
- Low Capacitance and Insertion Loss
- Fast Response and Long Service Life
- Moisture sensitivity level: Level 1

Exterior

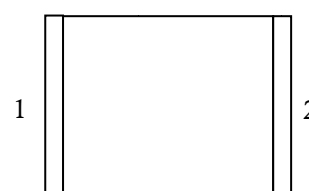


SMD

Application information

- Ethernet

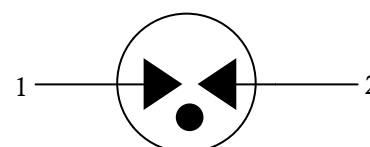
Package (Top View)



Agency Approvals

Icon	Description
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
	Mean lead free

Schematic Symbol



Electrical Parameter

DC Breakdown Voltage 1)2)	100V/s	336~504	V
Impulse Spark-over Voltage	At 1kV/ μ s	for 99 % of measured values ≤ 750	V
	At 1kV/ μ s	Typical values of distribution ≤ 650	V
Impulse Discharge Current 3)	8/20 μ s $\pm 5T$	2,500	A
	8/20 μ s 1T	5,000	A
Arc Voltage	At 1A	~16	V
Insulation Resistance	DC=50V	≥ 1	G Ω
Capacitance at 1MHz	VDC=0.5V	≤ 1.0	pF
Weight		~0.5	g
Operating And Storage Temperature		-40-90	$^{\circ}$ C
Marking		Without	

1) At delivery AQL 0.65 level II GB/T 2828.1-2003

2) In ionized mode

3) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

Part Numbering System

BF 421 M

(1) (2) (3)

(1)Bencent Gas Discharge Tube

(2) Series: DC Breakdown Voltage,

e.g.: 421=42×10¹=420V

(3) Tolerance of DC Breakdown Voltage, M=+/-20%,
N=+/-30%,the Specific tolerance is decided by the table
of “Electrical Parameter”

Product Characteristics

Lead Material	Copper
Body Material	Ceramics
Terminal Finish	100% Matte-Tin Plated

Environmental Reliability Characteristics

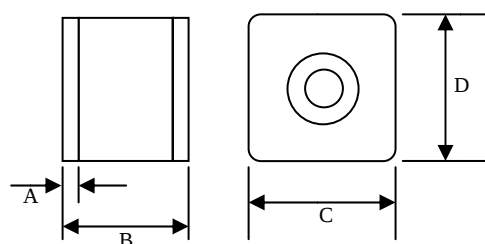
Testing items	Technical standards
High Temperature Storage Test	Temperature: 90℃ Time:2H
Low Temperature Storage Test	Temperature: -40℃ Time:2H
Vibration	Frequency: 10-500Hz Amplitude: 0.15mm Time: 45min
Resistance of soldering heat	Temperature: 260±5℃ Time of dip soldering: 10s, 1time

Note: Up-screen program can be specified by customer's request via contacting Bencent service

Solderability Test

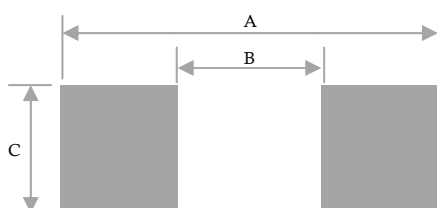
Solderability	Solder Pot Temperature:	245℃ ± 5℃
	Solder Dwell Time:	4-6 seconds

Product Dimensions



REF	mm	inch
A	0.5±0.1	0.020±0.004
B	4.2±0.3	0.165±0.012
C	5.0±0.2	0.197±0.008
D	5.0±0.2	0.197±0.008

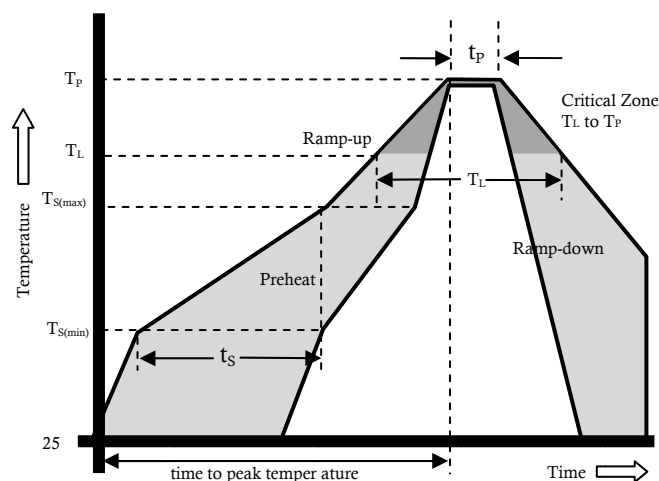
Recommended Soldering Pad



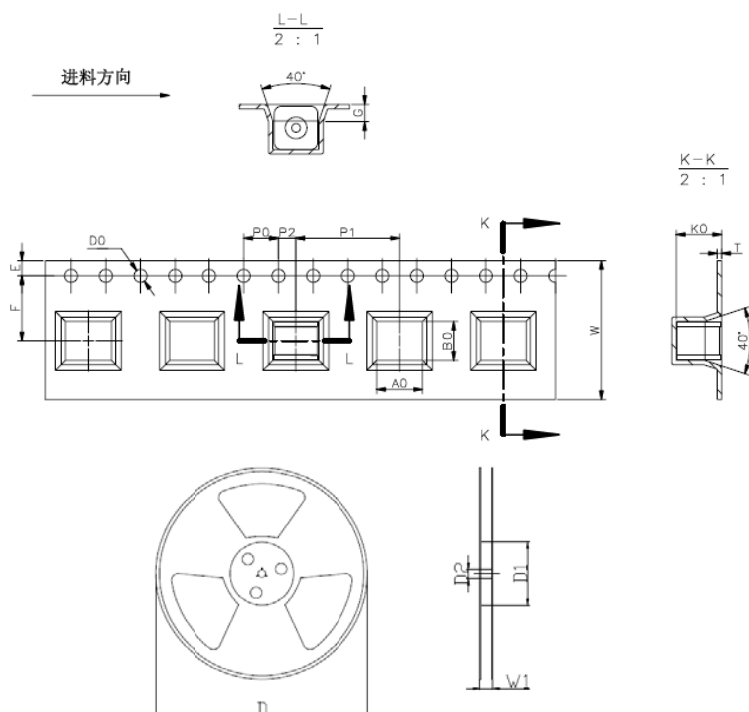
REF	mm	inch
A	4.95	0.195
B	3.0	0.118
C	5.5	0.217

Reflow Profile

Reflow Condition		Pb-Free assembly
Pre Heat	Temperature Min	150°C
	Temperature Max	200°C
	Time (min to max)	60 – 180 secs
Average ramp up rate (Liquids) T _{amp} (T _L) to peak		3°C/second max
T _S (max) to T _L - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T _L) (Liquids)	217°C
	- Temperature (T _L)	60 – 150 seconds
Peak Temperature (T _P)		260±0/-5 °C
Time within 5°C of actual peak Temperature (t _p)		~10 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T _P)		8 minutes Max.
Do not exceed		260°C



Package Reel Information



REF	mm	inch
A0	5.3±0.2	0.331±0.008
B0	4.5±0.2	0.216±0.008
P0	4.0±0.2	0.157±0.008
P1	12.0±0.2	0.472±0.008
P2	2.0±0.2	0.079±0.008
E	1.75±0.2	0.069±0.008
F	7.5±0.2	0.295±0.008
W	16.0±0.3	0.630± 0.012
K0	5.2±0.2	0.209±0.008
T	0.5±0.2	0.020±0.008
G	2	0.079
D0	Φ 1.5±0.2	Φ 0.059±0.008
D	Φ 330.0	Φ 13.0
D1	Φ 50Min	Φ 1.97Min
D2	Φ 13±0.15	0.512±0.006
W1	16.8±2.0	0.661±0.079

Outline	Reel (PCS)	Per Carton (PCS)	Reel Diameter (mm)	Carton Size(mm)		
				L	W	H
TAPING	1,000	16,000	330	360	360	385